

# CAREER TECHNOLOGY CENTER OF LACKAWANNA COUNTY

## API DOWNHILL PIPE WELDING COURSE 72 HOUR COURSE

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### **COURSE DESCRIPTION:**

This course is designed to instruct welders in Arc Welding safety and the Shielded Metal Arc Welding process (Stick) for welding pipe to meet API 1104 (vertical down) welding code. Course length is 72 hours of booth instruction, lecture and practice, and is intended for *experienced stick* welders only.

### **PREREQUISITES:**

Students will be required to weld a sample plate consisting of vertical and overhead welds with E-6010 electrodes. These welds will be evaluated by the instructor before students are permitted to start the course. Students must have *extensive experience* with E-6010 electrodes to weld the downhill applications in this course. This will help prepare students to take API downhill pipe test for random companies.

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**Dates: July 7, 2010 to September 1, 2010**

**Monday & Wednesday**

**Time: 5:00 PM – 9:00 PM**

**Cost: \$700.00**

***\$35.00 Assessment Fee for Pre-Course evaluation upon registration.***

***Students must furnish all personal welding and safety gear.***

**CALL TO REGISTER NOW – SPOTS ARE LIMITED**

**570-346-8471 Ext. 135**

WE ACCEPT VISA, MASTER CARD, PERSONAL & COMPANY CHECKS.